

THE NEW COLO

COLO is your global partner in powder coating solution. From manual units to fully automated systems



HICOLO Manual coating system COLO-1918



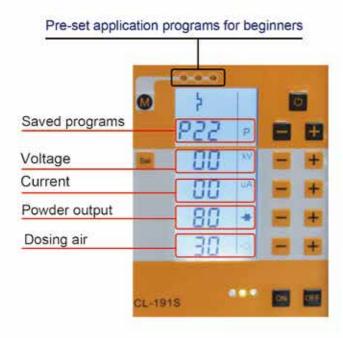
Easy control of the application parameters



Clear interface

Easy for beginners

Powerful for specialists



- COLO-191S offer 3 pre-set standard programs for flat parts, corner parts and recoating. It is easy to use for beginners.
- Allows users to create and store their own programs, optimized for your work piece and powder. Each part can be coated with its ideal settings for experience operator.
- A clear and easy to use interface makes it easy for every user to take advantage of these powerful technologies.



HICOLO Manual coating system COLO-1918

Manual coating systems COLO-191S Series



COLO-191S-F Full Digital Control

- Available as powder box, hopper and cup feed units
- The closed hopper protects powder from the ambient and gently fluidizes it for an ideal powder delivery.

COLO-191S-B

- Up to 21 individual programs can be saved for future use.
- Lightweight powder spray gun with multiple nozzle options
- Excellent for coating cabinet, alloy wheels, pipes, aluminum profiles etc.
- High transfer efficiency in the industrial resulting in lower operating costs. Smooth surface finishes, excellent Faraday Cage penetration and low flow injector options.





HICOLO Manual coating system COLO-191S



COLO-191S-T-C Cup Gun Coating System

- It is small cup type hopper (150mL) and use for sample coating of small quantity at laboratory.
- Discharge rate control by simple adjustment
- Spraying powder evenly, automatically
- Cleaning is easy and convenient to dismantle.

COLO-191S-T-B

This hopper can carry 2 pounds powder and suitable for all powder injectors.





COLO-191S-T-H Mini Hopper **Coating System**

- Convenient for tiny products coating
- Mini hopper choice of small capacity (4 liters)
- Size of hopper is so small that removal is
- Assembly and dismantle are easy so that cleaning is easy.



HICOLO Dual Gun Powder Coating Machine







HICOLO COLO-800D-L2 Series

Intelligent powder coating system



Vibration manual spray system for **FAST COLOR CHANGES**



Applicable to a large number of coating jobs with powder 50L capacity.



Recoat mode

Adjusts both the volatge and current automatically for efficient recoating

Corner mode

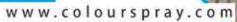
Adjusts voltage while maintaining current output for coating complicated corners and recesses

Flat mode

Controls the voltage and current for maximum efficiency when coating flat workpieces



Allows user manually adjust the voltage as needs





COLO-660 Series



Pre-Programmed Mode Control Unit

The COLO-660 features an innovative design with four pre-programmed control options that allow you to easily coat a variety of parts.

Technical Data

Weight of Gun	550 g	Voltage Output	100kV
Length of Gun	330 mm	Max. Current Output	180
Power Source	AC220V/110V	Polarity	Negative
Frequency	50~60Hz	Max. Injection Capacity	650g/Min
Power Consumption	50W	Air Consumption	MAX. 13N/h
Voltage Input	DC 24V	Temperature Rage in use	-10~50

COATING MODE

Operator controls the voltage and current for maximum efficiency

RECOAT MODE

Adjusts both the voltage and current for efficient recoating

COATING MODE

Adjusts voltage while maintaining current output for coating complicated corners and recesses

PULSE MODE

Rapidly recharges the powder for higher transfer efficiencies



HICOLO COLO-500 Series Powder Coating System



COLO-900T-03C

Designed for small sample testing of powder manufacturers, Cup gun holds 120 grams.



COLO-900T-C

The perfect solution for laboratory powder coating or small coating applications

COLO-500 provides excellent transfer effeciencies, superior powder penetration and a quality finish. It is ideal for medium to large production runs.





COLO-500 Star

www.colourspray.com



COLO-500 PGC1

PGC 1 Control module with the PG 1 Powder Gun



K1 Manual Coating System

K1 powder coating machine for high quality powder coating



K1-1

Applicable to a large number of coating job with powder 50L



K1-2

Vibration manual spray system for FAST COLOR CHANGES



K1-3



K1-4



K1-5



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Electrostatic Flocking Machine



Electrostatic flocking machine uses a high voltage gun with electrode which will charge the orient fibers with electricity, thus fibers are effectively attracted to the adhesive substrates as they exit from the nozzle. The flocking fibers usually are nylon, rayon or polyester of different colors and measures, forming a protection or decoration coverage.

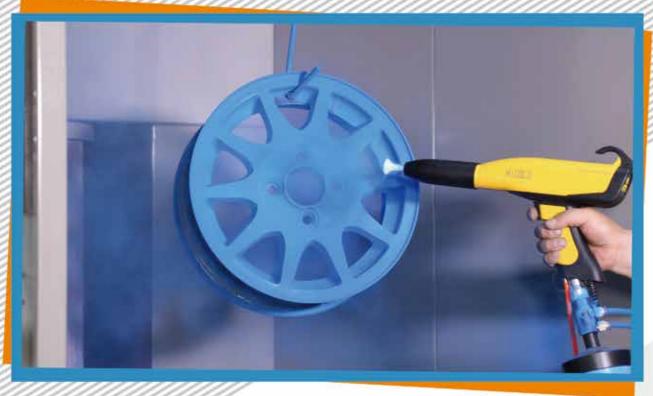
Portable Electrostatic Flocking Machine





HICOLO Powder Coating Gun







COLO-08 POWDER PUMP







COLO-08 powder gun parts & accessories













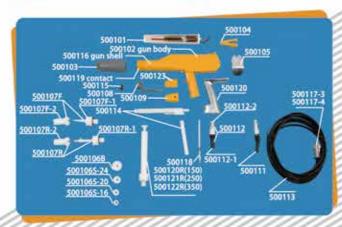








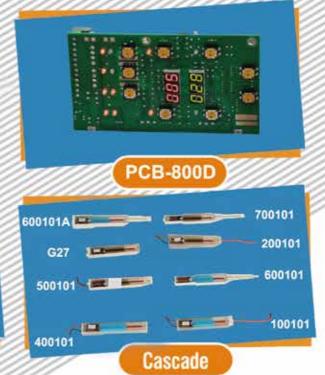














HICOLO Powder Hopper





HICOLO CG Spare Parts Replacement

NON OEM part compatible with certain GEMA products





NON OEM part compatible with certain GEMA products





HICOLO CG Spare Parts Replacement

NON OEM part compatible with certain GEMA products





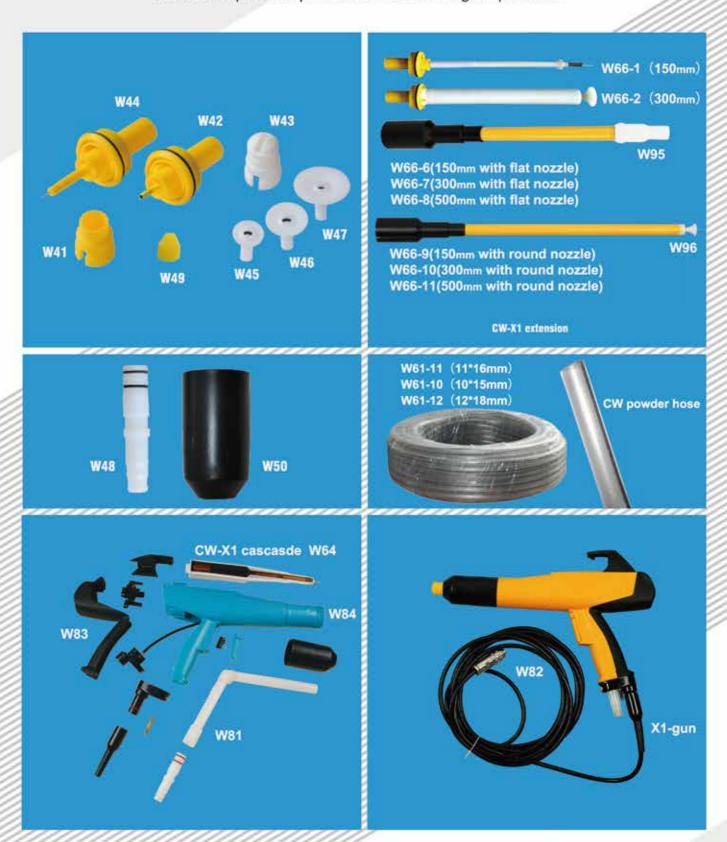
NON OEM part compatible with certain wagner products





HICOLO CX1 Spare Parts Replacement

NON OEM part compatible with certain wagner products





HICOLO CN Spare Parts Replacement

NON OEM part compatible with certain Nordson products





HICOLO CN Spare Parts Replacement

NON OEM part compatible with certain Nordson products





HICOLO CK Spare Parts Replacement







EUROTEC

E10



HICOLO Automatic Reciprocator



COLO-2000D

Frequency-adjustable reciprocator is specially designed for high quality powder coating, it can carry up to 2-12pcs spray guns and optional for wet painting guns as well.

Feature of the reciprocator:

- 80 storable programs
- Frequency: Japanese Mitsubishi

Technical Characteristics

COLO-2200D

COLO-2200D Reciprcator is electrically driven by a frequency control motor via PLC, give gentle and precise motion, thus ensuring perfect coating result. it is wheeled for easy moving and fix, the slim column design allows for space saving arrangement of the guns.

Feature of the reciprocator:

- Could store 20 programs
- Easy operation
- Smooth and accurate running
- Solid and maintenance free
- Height or the stroke adjustable and customized

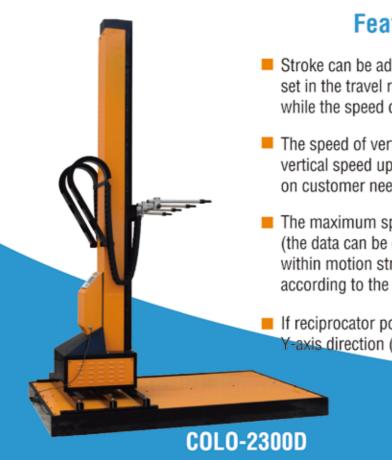
Powe supply	AC 220V/110V 50HZ-60HZ	Stroke	1.5m/1.8m/2m/2.5m
Power of motor	0.75kw/1.1kw	Speed	0-0.8m/s(0-50m/min)
Speed	0~50m/min	Standard size	850*680*2970mm
Max load capacity	25 kgs	Weight	295kg



Automatic Reciprocator

Automatic Reciprocator

The programmable two-dimensional and three-dimensional intelligent controllable reciprocator is specially designed to improve the working efficiency and coating quality. The equipment can meet the highest requirement of coating quality, as the ideal product for improving surface finishing coating design.



Features and Advantages

- Stroke can be adjusted in the controller; each part can be arbitrarily set in the travel range of the upper and lower limited position, while the speed can be set in a certain range.
- The speed of vertical direction in X-axis can be segment adjustable; vertical speed up to 78m/min(the data can be customized based on customer needs).
- The maximum speed of fore-and-aft direction in Z-axis is 10m/min (the data can be customized based on customer needs), adjustable within motion stroke range. there is a corresponding motion control according to the detection of part position signal.
- If reciprocator position changed, Z-axis direction would move to Y-axis direction (moving with the production line)

2Axes long stroke reciprocator



Technical data

Standard stroke	1000-2000	
Lifter loading	40kg	
Speed range	0-1M/S (Variable frequency adjustable)	
<u>Voltage</u>	220V AC±10%	
Power	0.75KW 0.37KW	
Up and down point delay	(Up and down point movement, adjustable)	



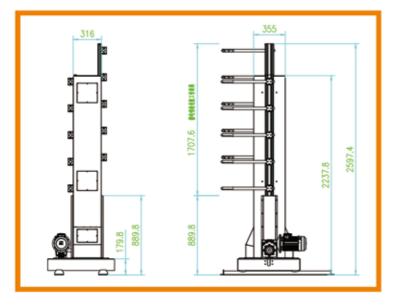
HICOLO - Automatic Reciprocator

Smooth movements of guns for application of liquid paint or powder coating



COLO-2600D
2590mm
1707mm
898mm
0.1m/min
16.8m/min
290kgs
1.5KW
110V/220V

COLO-2600D



- Various Speeds and stroke length to suit conveyor height and production need
- Superior weight capacity (80kgs)
- Stroke Length: 300mm
- Stable mechanical construction ensures a stable powder cloud thus ensuring optimal coating results
- ATEX approved
- Reduces maintenance



HICOLO 6-Axis Powder Coating Robot



COLO 6-Axis robot is the initial choice for maximum flexibility and perfect coating quality, which is developed specially for the coating industry with modern powder application or liquid painting technology, along with huge savings in powder, energy and manual interventions.

Item	Content	Data	
	Max.Running Radius	920mm	
	Max.Loading	7kgs	
	Repeated Posisioning Accuracy	±0.02mm	
Specifications	Protection Grade	IP67	
	Total Weight	53kgs	
	Input voltage	Single phase 220VAC,49-61Hz	
	Power	2.2KVA	
	J1	-180°~+180°	
	J2	-90°~+90°	
	J3	-75~+255°	
Range of Motion	J4	-180°~+180°	
	J5	-120°~+120°	
	J6	-360°~+360°	
	J1	150°/s	
	J2	150°/s	
	J3	250°/s	
Max.Speed	J4	450°/s	
	J5	650°/s	
	J6	450°/s	



HICOLO Automatic Powder Coating System



NICE GUNS FOR **COLOR CHANGES**

Our highly efficient powder guns colo-08 are the heart of the powder coating plant.

They guarantee the best coating results and uniform powder deposition. Themanual gun OptiSelect excels by its outstanding ergonomics and the low weight.

The optimized design, the smooth material and the innovative nozzles make

Colo-08 guns the best for color change



- * Ideal internal design of the powder path
- Optimized gun body design
- * High quality no -stick material, use of high quality no-stick materials
- Prevents powder accumulations and short circuits tendency with metallic powders.









Easy maintenance, long lifetime

It's easy to keep your gun in perfect conditions for many years. All the components can be quickly dismantled and checked, without special tools.





Powerful and flexible for specialists

The COLO-191S allows you to create and store your own library of application programs, optimized for your parts and powder.





HICOLO Automatic Powder Coating System

Control Cabinet COLO-5000-191S

The system can control reciprocator and auto powder coating system with central studio type(option).



COLO-191S-A-12P

(The control unit quantity can change according to the order)



- New control unit with commnication function
- Use one host to control multiple extensions
- PLC, touch screen and other devices use RS485 modbus protocol to communicate with the gun
- PLC, touch screen and other equipment control one powder gun host, and the remaining control extensions are controlled by this powder gun host



HICOLO Automatic Powder Coating System

Central control system for multi automatic guns

- Featured with expandable and economic advantages
- Provide the gereral control function of main electricity and air
- Size can be custom-made, 2-12pcs control units avaiable
- Easy for operation and maintenance













COLO-5000-PGC1

COLO-5000-800D

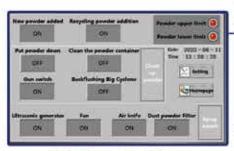
COLO-5000-660





Ultrasonic Powder Center

Integrated solution for all powder management needs your solution for efficient and space-saving powder management.



PLC controller



Ultrasonic Sieve



COLO-6200

The system is equipped with the powder pump and ultrasonic sieve guarantees the fastest powder output for reliable coating quality.





Power supply: AC 220V/110V 50Hz-60Hz (as required)

Nominal frequency: 38kHz

Powder hopper: 310*240*270mm

Sieve frame: 345*275*30mm

Standard mesh size: 80 mesh (on request)

Mesh size: 3-4kgs/min (depending on type of powder)

Power consumption: max 100W

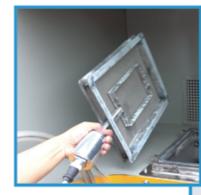
Ambient: 5-40 °C

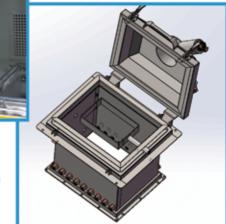
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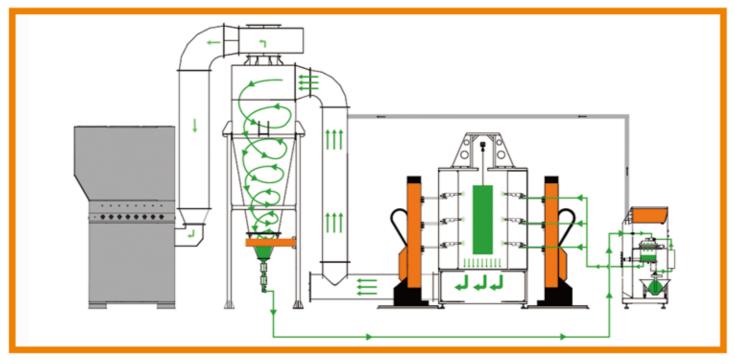


Advantages of the Ultrasonic sieve

- Improved application efficiency
- Dissolving and loosening of powder accumulations
- Substantial powder savings
- Make workshop clean
- Controlled sieve frequency
- Different Mesh sizes available
- Ergonomic and easy access for cleaning the complete sieve
- ATEX certified



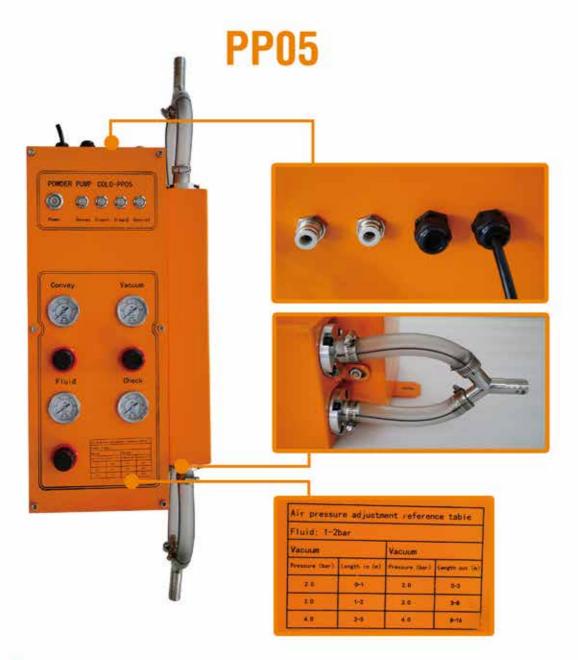








High concentration powder delivery pump



Fature:

- High conveying efficiency, small powder air volume, no dust overflow
- Large powder conveying capacity, the conveying capacity can reach 6KG/Min
- With automatic cleaning function, color can be changed quickly
- Adapt to any existing equipment

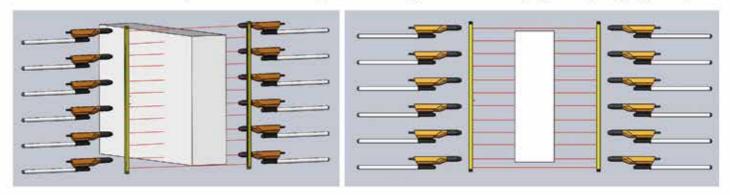


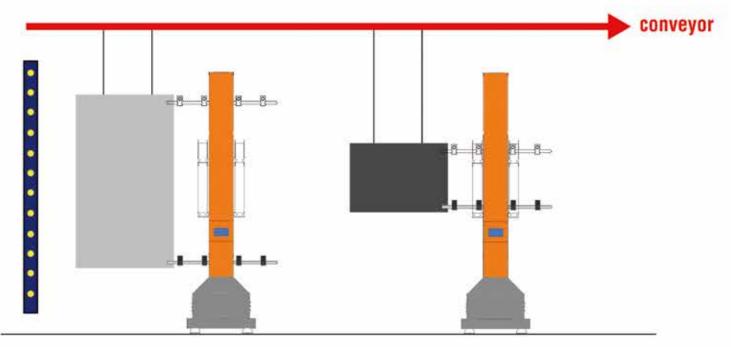
Gap Controller-Work Pieces Sensor

Ensures that spraying only occurs when there is a work piece in front of the gun. The powder feed is switched off in the gaps. To reduce the over spray.

optical sensor

The outline of the work piece is scanned by means of light barriers or by light strips by light strips







Applications:

All kinds of automatic powder coating applications.





Powder Recovery Unit

Powder Sieve Machine







COLO-3000-S

COLO-3000-R

COLO-4000



COLO-34-01

COLO-34-02





COLO-3000

Powder coating recovery equipment for recycle the powder coatings with the capacity of 80kgs-100kgs used in the automatic powder coating lines. Import motor ensure the lifetime.

COLO-4000

To semi- Automatic recycling the powder lost in the process of electrostatic powder coating on metallic workpieces.

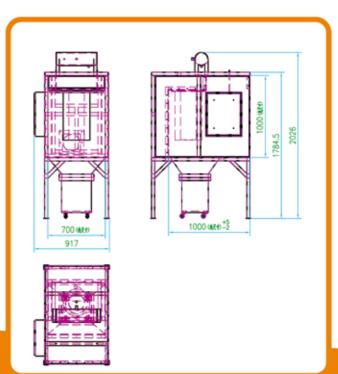


HICOLO Powder Coating Booth

Small Portable wheel powder coating spray booth filters

This Small powder coating spray booth is designed for wheel coating work. with one powder coating filter which can recovery the powder, with one powder collector cabin, which can collect the powder.





COLO-S-0711

Model:	COLO-S-0711
Booth Type:	close
Operator dimensions:	700W x 1000 H x 1000 D
Overall dimensions:	917W x 2026H x 1220 D
Weight:	200kg
Power supply:	Electric
Nominal power:	1.5kW
Voltage:	380V
Frequency:	50-60Hz
Filters:	Polyester
Filters count:	1, filter size 325*600
Filters hang type:	easy for change
Filter cleaning system:	Pneumatic





Powder Coating Booth

Value • Flexibility • Performance





COLO-S-1115

Application:

- This powder spray booth is an economical solution for basic powder coating operations, with filter powder collecting system.
- For job shops, first-time powder coating and to assist large in-house powder coating operations, this powder spray booths offer a variety of configuration options.

Feature:

- Economic, Easy Operation, good for small work piece
- Durable, long-life powder-coated steel structure with high-quality galvanized canopy and floor
- Requires only quick, easy connect electrical and pneumatic to start production

TECHNICAL DATA:

Model	COLO-S-1115	Voltage	380V	
Booth Type	Closed	Frequency	50-60Hz	
Operator dimensions	1000x1500x1000(W*H*D)mm	Filters	Polyester	
Overall dimensions	1200x2000x1500(W*H*D)mm	Filters count	2	
Weight	200kg	Filters hang type	easy for change	
Power supply	Electric	Filter cleaning system	Pneumatic	
Nominal power	1.5kWt	Warranty	12 months	



Powder Coating Booth

The manual coating booth COLO-S series are ideal for small batches and highest quality.

Value • Flexibility • Performance





COLO-S-1517

COLO-S-2315

100% Polyester filters, quick-release type







simple PLC control unit

THE ADVANTAGES OF THE COLO-S BOOTH:

- Powder coated steel booth, moveable
- Delivered ready for connection
- Integrated Illumination

- Mobile powder collecting hopper
- Simplified filter cartridge for changing
- Supervision of minimal exhaust air volume

Technical Data	COLO-S-1517	COLO-S-2315
No.of filter elements Extraction volume Fan power, effective Voltage/Frequence Compressed air consumption Weight (approx.)	3 4000 m3/h 2.2kw 3 phases 380V/50HZ (or as request) 15 m3/h/6bar input pressure 480kgs	4 6600 m3/h 4.0kw 580kgs

Booth dimensions

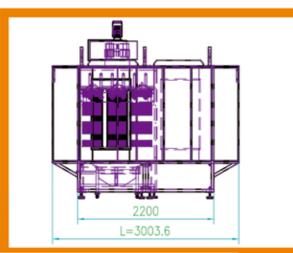
Width	1500(1580) mm	2300(2550) mm
Depth	1000(2000) mm	1500(2100) mm
Height	1700(/2150) mm	1500(2240) mm

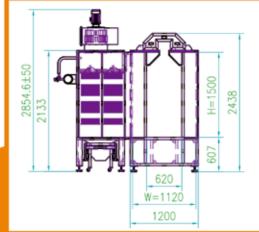


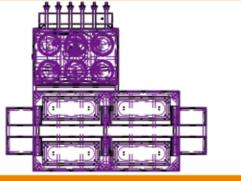
Tunnel Powder Coating Booth

The coating booth is designed for the double-sided automatic or manual coating with a conveyor system.

Parts enter the booth through the conveyor openings, then pass the coating operator stations to receive the coating. The powder overspray is entrained within the air stream moving to the collector module, where the cartridge filters will remove the particulate. The containment air is drawn through the air handler's primary and final filter system before being discharged back into the room. Coated parts exit the booth for conveyance to the cure oven.











Operator dimensions

620width x 1500 height x3000 depth **Overall dimensions** 1200width x 2289 height x 3000 depth

Weight900kg

Power supply Electric

Nominal power 5.5kW

Voltage 380V(can be different

as request)

Frequency 50-60Hz

Filters Polyester

Filters count 6

Filters hang type easy for change

Filter cleaning system Pneumatic

Warranty 12 months



HICOLO Walk in Powder Coating Booth

Walk-in Booths

Walk in Booths (also called Cabin Booths) are ideal when coating large and bulky or heavy parts.

As the name suggests, after the part to be coated has been rolled into the cabin, the operator walks in and coats the parts from all sides.

These parts are then rolled out directly into the powder curing oven.

These booths find use in batch system for control panels, cabinet, large iron cast products, etc.

Walk in Booths also could have mono Cyclones as a recovery system.



COLO-S-3222



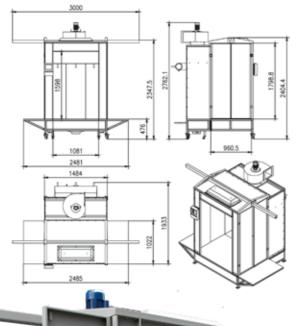
COLO-3924

Model	COLO-S-3222	COLO-3924	COLO-3217	
Working dimensions	orking dimensions W2300 *H1850 *D1500mm W3900 *H2400*D2400mm		W3000 *H2000*D1700mm	
Overall dimensions	W2504 *H2169*D2002mm	W4013 *H3347*D2713mm	W3203 *H2168*D2200mm	
Filters count	4 pcs.	12 pcs.	5 pcs.	
Nominal power	Nominal power 4kw		4kw	
Nominal voltage As required		As required	As required	
Air consumption	Air consumption 4000m3/h 8000m3/h		4000m3/h	



HICOLO Tunnel Powder Coating Booth

Value • Flexibility • Performance



Tunnel Booths

- This booth is having side doors & article holding track entry & exit is from side through doors.
- By this way material handling is systematic i.e. from one side entry, coating & then exit from other side.
- If for spraying two side, could make 2 operation doors.
- In exceptional case, if article is very long then a door can be kept open & coating is done step by step by moving article slowly.
- In this case recovery will be reduced.





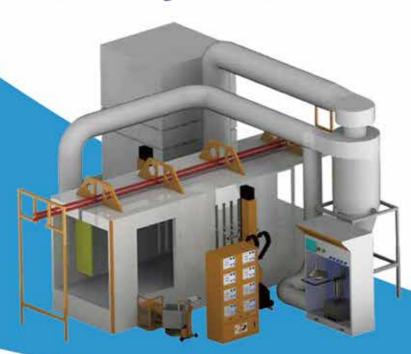
Model:COLO-S-2152

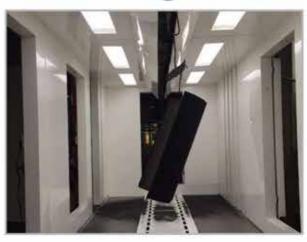
Booth Type	Closed-drive-thru	Closed-drive-thru Frequency		
Operator dimensions	1400*1800*1000(W*H*D)	Filters	Polyester	
Overall dimensions	2500*2300*1500(W*H*D)	500*2300*1500(W*H*D) Filters count		
Weight	450kg	Filters hang type	easy for change	
Power supply Electric		Filter cleaning system	Pneumatic	
Nominal power	2.2kW	Air consumption	10,200m3/h	
Voltage 380V		Warranty	12 months	



Automatic Powder Coating System

Mono-Cyclone Powder Coating Booth





Cyclone bottom cone bucket can be quickly separated from the barrel for easy cleaning.

Mono-cyclone fast color change powder coating booth

The bottom of spray booth equipped with an automatic device and automatically air knife keep the bottom always no powders stay.

MONO-CYCLONE SEPARATOR

- Mono-cyclone single-tube structure makes clean up shorter color change.
- Mono-cyclone separation rate of up to 98%.
- Disc Cone bucket and cylinder junction of he filter shaking motor efficiency vibration screening.
- Removable disk cleanup filter with change.
- Bevel the bottom of the bucket can be configured to work in alternate double balloon valve.
- Bevel the bottom of the bucket can be configured to pump fluidized powder + powder pump delivery forms.
- Exhaust pipe at the bottom end face of the circular cover plate can be quickly disassembled for cleaning.





HICOLO Plastic Powder Coating Booth

Plastic powder coating booth for fast color changes!





Comparing with the metal spray booth, the PVC powder coating booth has obvious technical advantages;

- In the high-voltage electrostatic field, inner wall of PVC booth brings the charge with the same polarity as the powder particles, making the inner wall's rebound effect on the powder particles because of homogeneous repulsion, so that more powder can gather to the workpiece, which effectively improve the spraying efficiency.
- Less powder adsorption to the inner wall makes less powder go through the powder coating equipment, achieving high powder utilization to save powder.
- High efficiency of the bottom exhaust, matching with the discharge device of "large-diameter double-whirlwind powder separator + terminal filter", makes the least powder accumulation and the most environmental-friendly emission.

- Air compressed gun can easily blow off the powder that has attached to the booth wall, helpful to rapid cleaning.
- According to the production requirment, you can choose appropriate type of automatic powder coating control center to improve the main task of spraying. to save time and energy.
- Variable frequency stepless speed regulation reciprocator can carry automatic spray gun perfectly, and complete the spraying task successfully.
- Optional powder self-recycling feed center ensures maximum utilization of powder and least waste, so you don't need to worry about the automatic powder recovery, filtering and powder return to the powder hopper



Fast Color Change Powder Coating Booth



OPTIONAL

A variety of bottom recycling methods are available for customers to choose from, suitable for all types of workpieces.











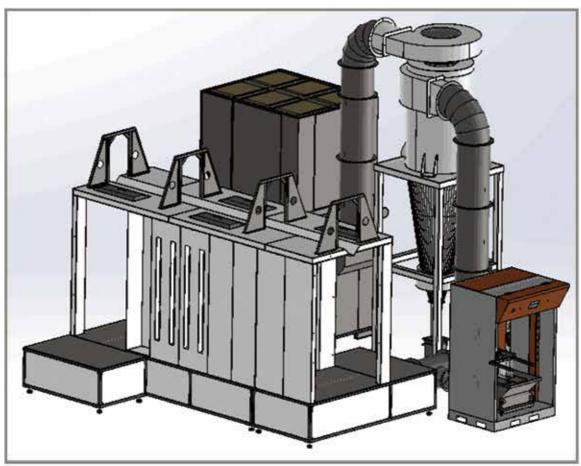


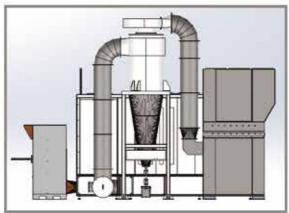


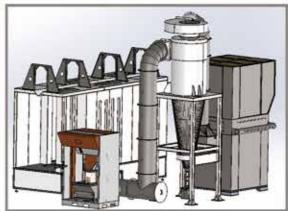


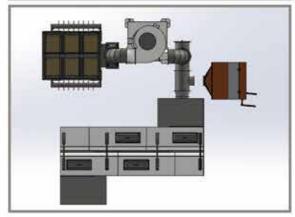


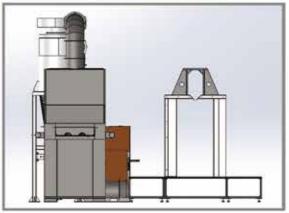
HICOLO Automatic Powder Coating System













HICOLO Multi-cyclone Powder Coating Booth

Multi-cyclone +Post filters recovery system-for easy mobility and faster clean up operation





Model	COLO-S-Multicyclone		
6	5100-8100m3/h		
9	7650-12150m3/h		
12	10200-16200m3/h		
16	13600-21600m3/h		

Multi Recovery System

- Multi-pipe type small cyclone make the contact area of powder sepeparation more.
- Molding guide vanes make ventilation more stable uniform volume and the bottom of the powder hopper quickly removed and the side access windows make clean up easier.
- Compact structure, small size, not require so many in the space for workshop.
- You can choose to configure multiple small cyclone unit performed easily and quickly change color.

After filter system

- Multiple filters make filtering area enough.
- The efficiency of filter is up to 99%.
- The precision of filer can reach 2-5 microns.
- Advanced rotary wing filter for cleaning system.
- Automatic pulse-type counter blowing cleaning control models make the operation condition of the filter better and longer life time.
- Air package to ensure that the air flow and air pressure toclean up when you make a more thorough clean-up.
- Several side access window clean-up easier.
- Top-mounted exhaust fan with ventilation so that the form of least resistance.
- Top fan room side panel can be removed to facilitate later maintenance.

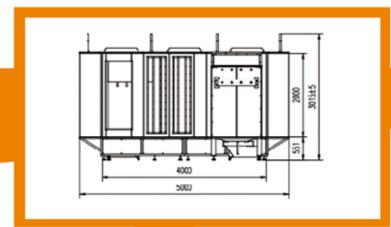


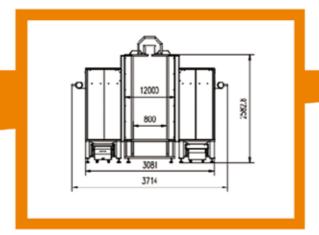
HICOLO Filter Powder Coating Booth

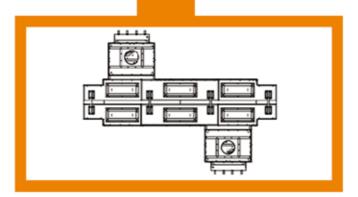
Single grade filter element powder recycle powder coating booth

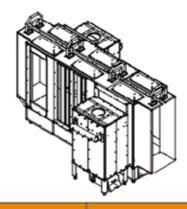
- The economic and widely used powder recycle system
- Powder recycle rate it is about 98-99%

- Only suit for simple coating (2-5 colors)
- Simple and reasonable structure, easy to maintenance











Model	COLO-S-Basic Type (COLO-S-0825)
Booth Type	filter type
Operator dimensions	800width x 2000 height x 4000 depth
Overall dimensions	1200width x 2582 height x5000 depth
Weight	1100kgs
Power supply	Electric
Nominal power	2*5.5kw
Voltage	380V
Frequency	50-60Hz
Filters	Polyester
Filters count	12
Filters hang type	easy for change
Filter cleaning system	Pneumatic
Warranty	12 months
Material	Stainless steel 304



HICOLO Powder Recovery System

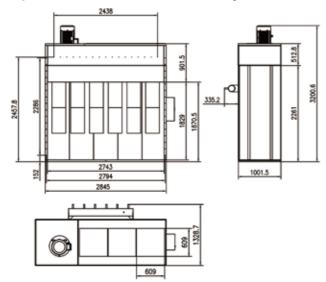
Cartridge Filter Dust Collector for Powder Coating

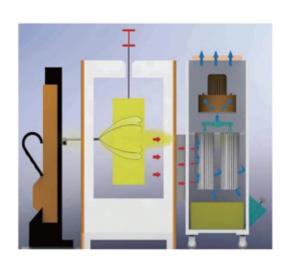


Model:	COLO-S-Filter system
Booth Type:	Filter type
Weight:	500kg
Power supply:	Electric
Nominal power:	15HP
Voltage:	220-415V
Frequency:	50-60Hz
Filters:	Polyester
Filters count:	12
Filters hang type:	Easy for change
Filter cleaning system:	Pneumatic
Material:	Steel (powder coated)

Product Description

- Filter recovery spray booth is the most efficient powder separation system
- Suitable for all applications where a few standard colours are used
- The complete filter unit can be replaced making fast colour changed possible
- Almost 100% powder separation for greater economy
- The size could make according to different size part.
- With 3pcs plate type filters on the top of the booth for filter the powder again
- The flow of the fan motor could adjust according to different powder
- PLC controller
- With 12pcs filters, Filtration accuracy is less than 1 micron.

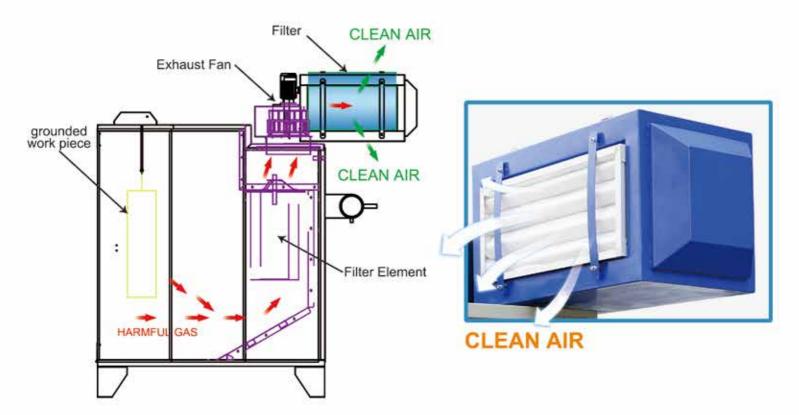






HICOLO Final Stage Filter

Dust air from a powder coating booth is best captured by two-stage filtration. This system works by removing 99% of the dust to allow super-clean air to be recirculated back into the workshop. There is no need to duct this air from the workshop, There is no need to cut ano -ther hole in the shop's roof. The final stage filter unit is not designed for use with paint or other wet-spray processes.



Applications





Accessories





Common type filter available sizes:

325*215*600mm 320*220*600mm 325*215*900mm 320*220*900mm Powder sieve equipment

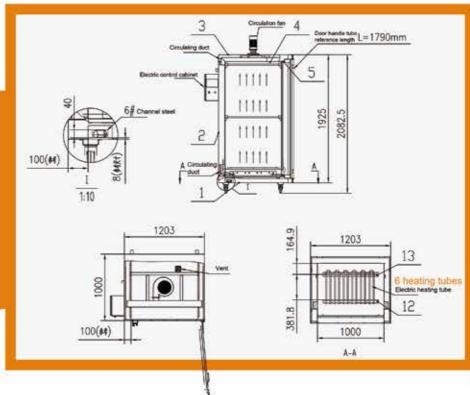
Quick-release type filter available sizes

325*215*600mm 325*215*900mm 325*215*1200mm



Electric Powder Coating Curing/Drying Oven





Great for wheels, composite parts, metalwork and bike frames

The colo-1688 Powder Coating Curing Oven is used in the product process of powder curing.

With 2 shelves and 5 rails per shelf, there's plenty of space for hanging powder coated metal work to dry.

This product will need to be hardwired or wired onto a

32AMP plug.

Product features:

2 shelves each with 5 removable rails Portable with 4 wheels included Voltage: 3 phases 380V (as required)

Power: 9kW

Insulation Plate: 10cm

Warm Up Time: 25-30 minutes (180°C)

Temperature Stability: < ±1°C Temperature Range: 0-250°C

Dimensions: H1600mm*W1000mm*D845mm



COLO-1688

www.colourspray.com



High efficiency electric powder curing oven



- Full automatic control PLC control
- The heating by electric
- Heating temperature:160-250 degree
- Widely applicated for the medium metal parts as cylinder, car rim, motorcycle parts or MDF board

Model	COLO-1732
Work size	W1650*D3200*H1700mm
Motor	4KW
Heating type	Electric

COLO-1732





Gas Burner Powder Curing Oven

COLO-5219 GAS or LPG oven is suitable for large volume powder coating works with limited working space and the Gas or LPG resource rich city(means the gas and LPG will be cheaper











Features of Gas or LPG Curing Oven

Model	Colo-5219
Worksize dimensions	1800W x 1900 H x 5000D
Overall dimensions	2000W x 2500H x 5600 D
Power supply	GAS / LPG / 5.5kw
Voltage/Frequency	380V/220v(50-60hz)
Warm-up time	15-30 min. (180° C)
Temperature stability	< ± 3-5°C
Temperature max.	250° C
Circulation/ Air flow	Vertical, Variable through holes on the walls
Transportation	Trolley

- Precise temperature control, furnace tolerance of +/-5 degrees Celsius. Indirect heating system with a heat exchanger.
- Hot air is transferred from the bottom up.
- Heat exchangers used in seamless steel tubes 8*8 array, use the combustion liner 314S stainless steel seamless pipe thickness of 3-4mm.
- Closed-round clean efficient circulation system
- High quality Italy imported burner



Electric powder coating oven





COLO-1515

Thick insulation 100-150mm





COLO-1864

Forced Air



Forced air circulation with booth walls and floor, curing a very good temperature uniformity result



Automatic controls-simple **PLC** system

Control provides high precision heating process, it offers all the features you need. The LED display allows you to set the temperature, as well as the duration of heating process at the desired temperature.

Model	worksize dimensions (mm)	External dimensions (mm)	Fans amount	Heating power	Nominal voltage	Motor power
COLO-1688	W1000 H1600 D845	W1045 H2083 D1000	1pc	9kw	As required	0.55kw
COLO-1515	W1500 H1500 D1500	W1800 H1600 D1930	1pc	18kw	As required	0.75kw
COLO-1864	W1600 H1800 D1400	W1900 H2200 D1700	1pc	18kw	As required	0.75kw
COLO-1732	W1650 H1700 D3200	W1950 H2100 D3500	1pc	54kw	As required	4 kw

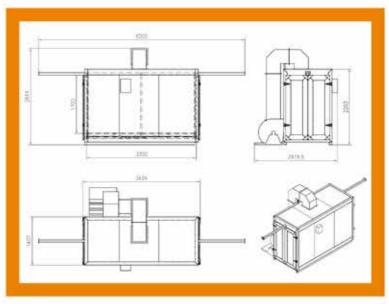


Powder Coating Oven

Powder Coating Oven With Overhead Conveyor

COLO-2447





Worksize dimensions	W1200*H1700*D3200(mm)	Temperature max	250 ℃
Overall dimensions	W1407*H2203*D3424(mm)	Ventilation performance	805-1677m3/h
Power supply	Electric/ 40kw	Fan motor power	2.2kw
Voltage/Frequency As required		Circulation/ Air flow	Vertical Variable through holes on the walls
Warm-up time	15-30 min(180 C)	Transportation	Trolley on top
Temperature stability	<±3-5 C	Warranty	12 months







Powder Coating Oven

Gas / LPG / Diesel fired powder coating oven





Industrial curing batch oven. front and back door, heat Source: LPG

Gas or Diesel as requested Colo-0813

(W800mm x H1500mm x D3000mm)

furnace tolerance of +/- 5 degrees Celsius. Indirect heating system with a heat exchanger. Hot air is transferred from the bottom up.

Precise temperature control,

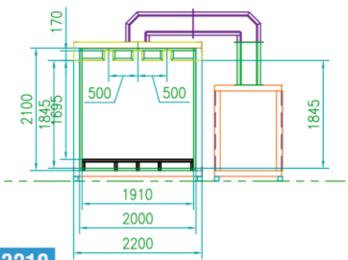
Heat exchangers used in seamless steel tubes 8x8 array, use the combustion liner 310S stainless steel seamless pipe thickness of 3-4mm.





Gas / diesel / LPG fired powder coating oven





COLO-3210



Burner can be put in the side or top place trolley designed as request **Exported into worldwide Italy imported burner**







burner



motor

Model	Worksize dimensions W • H • D mm	Fans amount	Burner power	Heating power	Nominal voltage	motor power
Colo-0813	W800 H1500 D3000	1 pcs.	100,000cal	380V/220	380V/220	3kW
Colo-1732	W1650 H1700 D3200	1 pcs.	10,0000cal	380V/220	380V/220	4kW
Colo-3210	W2000 H1900 D3100	1 pcs.	10,0000cal	380V/220	380V/220	4KW

HICOLO High Temperature Industrial Curing Oven

300°C/500°C High Temperature Industrial Curing Oven

300°C or 500°C curing ovens are now more and more required in painting industrial, these high temperature ovens are designed for curing special powder coatings or other purposes. Uses electricity as heating source, high temperature curing ovens feature easy-operating and environmental-friendly.



Model	COLO-1818
Working Dimension	W1800 * H1800 *D1800 mm
Power Supply	electric
Voltage	220V/380V/415V, 3 phase
Frequency	50-60hz
Insulation	200mm thickness
Inner Wall	Stainless Steel 1.5mm
Outer Wall	Coated Galvanized
Door Type	double, in one side
Warm-upTime	30-40min
Temperature Stability	< ± 1°C
Max. Temperature	500℃
Parts Transportation	Тор
Air Circulation	Forced







Burner For Curing Oven

Infrared Catalytic Gas Burner



Specification

Model	Dimension	N.W.	Gas Type	Heat (Output	Consu	mption
	mm	kg		KW/h	Kcal/hr	NG(m3/h)	LPG(kg/h)
HD162	570*130*175	8	NG/LPG	6.3	5400	0.49	0.45
HD242	840*130*175	11.7	NG/LPG	9.4	8120	0.75	0.68
HD262	930*130*175	13	NG/LPG	10.9	9360	0.8	0.74

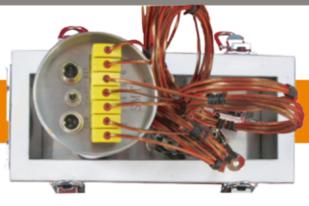
Note: When you order please advise the source type and working voltage details



HICOLO Temperture Profiling For Coatings, Powders

COLO-SMT-7





Channel Number	7 Channel					
Temperature	0~500C	Thermocouple	К	Memory	128 K	
Resolution	0.5c					
Use Time	600min under 10	OC ,or 120min under	200C or 60min	under 300C		
Recorder Time	4h under sample	rate 1s				
Sample Rate	1s, 2s, 3s, 5s, 8s	1s, 2s, 3s, 5s, 8s, 10s, 12s, 20s,40s, 60s				
Thermal Barrier	280(length) x 12	280(length) x 120(width) x 100(height)				
Setting Software (TrendReader V1.22)	2) To ver 3) Easy t	To verify the accuracy separately for each channel Easy to choose sample rate				
Analysis Software (TrendReporter V1.0)	2) To calc 3) To calc 4) To Cal 5) To Cor	To calculate heating rate between two temperature level To calculate total time above two different temperature To Calculate Peak Temperature To Compare different temperature profile				



COLO-SMT-4



Channel Number	4 Channel
thermocouple	К
Use time	60min under 300C .
Thermal Barrier	325(length) x 125(width) x 125(height)
Memory	per channel can record and store 16 000 data
Sample Rate	1s, 2s, 3s, 4s, 5s, 6s, 10s, 20s, 30s, 1min, etc., can be selected by the user
Computer request	windows 98, 2000, XP ect ,through the computer to print out temperature curve
Setting Software	a) sampling period Optional b) start / stop recording easy
Analysis Software	a) The curve optional display or not display b) can be calculated at any temperature between the two heating rate; c) be able to calculate the temperature higher than a four time; d) can be calculated peak temperature; e) be able to compare test data 2-5 times
Standard configuration	* Four-channel Temperature Tracker * 4pcs of 1.75 meters temperature probe * Computer connection cable * Data processing software, data analysis software * Stainless steel incubator, including suspension handle * Operating Manual



HICOLO Lab Equipment For Powder Coating

Lab spray booth



COLO-S-04548-T

Lab curing oven



COLO-4355-T

(W400mm*H500mm*D480mm)

(W300mm*H450mm*D300mm)



COLO-E02-01 cross cut tester



COLO-E05-03



COLO-QL-1076 Paint film impact tester Laser Particle Size Analyzer



COLO-191S-T-C



Colo-V-T2 Portable Voltage tester



Colo-8856N microprocessor thickness meter



Colo-0686 Gloss Meter





Spraying tunnel



dip tank with Hoist



We also produce the different types of sandblasting machines that suitable for surface treatment of all products of metal.

For more details please visit our sandblasting equipment catalogue

Layout Of Powder Coating Line For Your Special Request

Before design a powder coating line for you please supply below information:

- Product name, material, If possible sent photos
- The workpiece Max size(LxWxH), max weight, and output per 8hours. Or advise the line speed you need
- What kind of heating energy for oven, such as electricity, diesel, or gas energy.
- How many kinds of powder colors.
- What's the size (Length x Width x Height) of your workshop? Supply workshop drawing
- Advise industrial and living electricity voltage in your factory, single-phase220v or three-phase 380/415 v



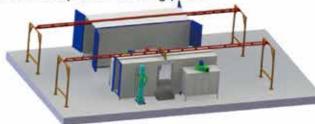
Powder Coating Line

Manual coating plant process

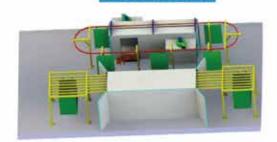
Manual powder coating plant, with overhead track or ground moveable trolley in powder coating booth and oven. Powder coating booth could be manual or automatic, oven is box type. Could choose different type according to different coating requirements. It is designed to handle special parts, such as complex and small quantity parts. the manual powder coating line also suitable for some first time use powder coating plant.



COLO-L-M01



COLO-L-M02



COLO-L-M03



COLO-L-M04



COLO-L-M05



COLO-L-M06

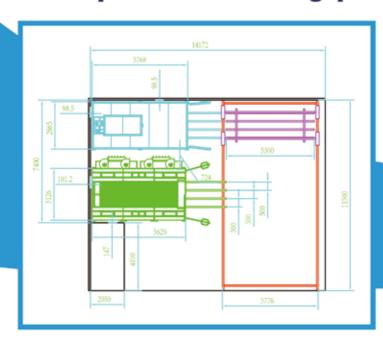
COLO design, manufacture and install this manual powder coating plant in South Korea for the 6m aluminum profile.



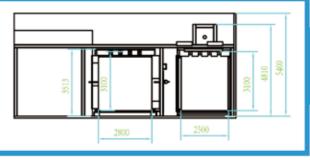


Application

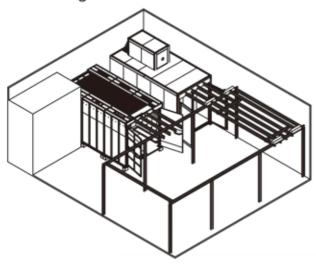
Batch powder coating plant for client in Australia







- Suitable for factory space size more than: 7400*14200mm
- For workpiece less than Width: 2000mm
- Height: 1800mm
- Length: 5000mm







Brett, 9:27

We were very impressed with your service and the finished product. Our oven traces show only 2-3 degrees heat variance over the entire oven during heat up which is amazing 0



Application

① Customer's workpieces before powder coating



after powder coating, come out from the powder spray booth



3 after curing, come out from the oven





Finished drawing of powder spraying on other parts of the customer





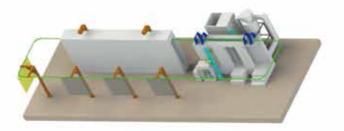


Powder Coating Line

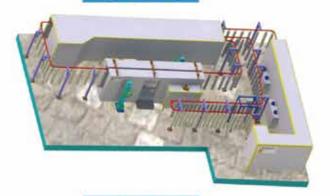
Traditional tunnel type

Normal single conveyor, tunnel oven. The part turn moves along with conveyor always, even turn the corner. The output capacity is bigger if the conveyor speed is faster, but the oven length will be

longer accordingly.



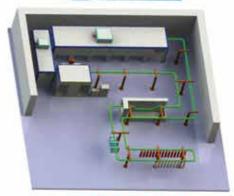
COLO-L-01



COLO-L-03



COLO-L-02



COLO-L-04

COLO design, manufacture and install this manual powder coating plant in Argentina for mass production metal spare parts.









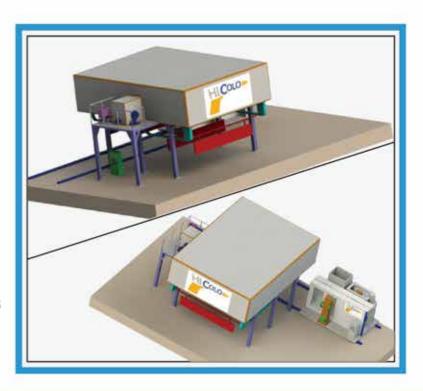
www.colourspray.com



HICOLO Surface Finishing Solutions

Compact Powder Coating Plant for Aluminum Profile

The conventional type Horizontal Powder Coating Plant it uses very long and big space and henceit is difficult for existing factories to consider production expansion. However, with Compact System, it only needs about 300 m2 of land (15 x 20 meters) therefore it is ideal for factories having limiting space. (Space high at least 6m) The capacity of this design is limited about 3 -4tons of profile in 8 hours.



We designed, manufactured and installed this compact powder coating plant in Indonesia for the 6m aluminum profile.











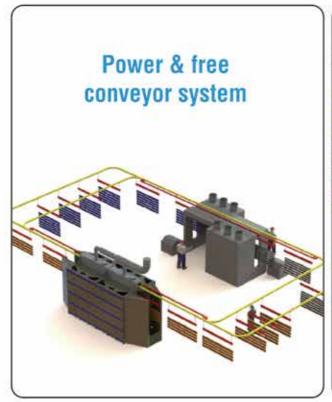




HICOLO Powder Coating Line

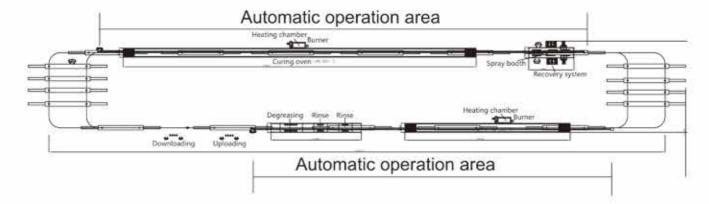
Conveyor system

www.colourspray.com





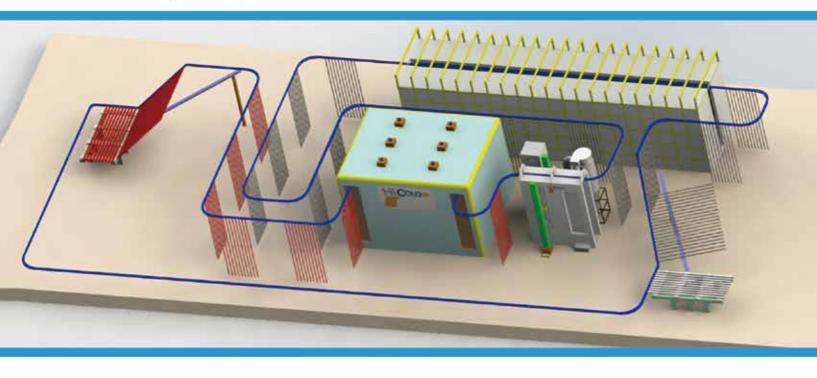
Power & free conveyor is highly automatic and integrative, which can stop individual loads without stopping the entire production line. The main conveyor is moving continuously, but another loading conveyor just move step by step, the output capacity can be very big if the main conveyor speed is fast, no need to enlarge the oven size. So it takes smaller space then the common tunnel oven design.





HICOLO Vertical Powder Coating System

Vertical powder coating system provides high production capacity with the ability to economically powder coat aluminum profile in small runs with multiple powder color changes each shift. The system is designed to automatically powder coating aluminum profile in lengths up to 6m, could reach production 40-60 tons one day (8 hours).



Our engineer guided installation this powder coating plant in Saudi Arabia.











HICOLO Conveyor System And Accessories





Chain(loading up to 12kgs/30kgs/50kgs/100kgs/250kgs or special weight)



150 type UH-50750HA



150 type UH-5075-S



200 Type



7075standard chain



250 single hanger chain



X348 chain track combination



458 type with trolley



X458 chain hanging arm combination



Drive Unit



Tension Unit



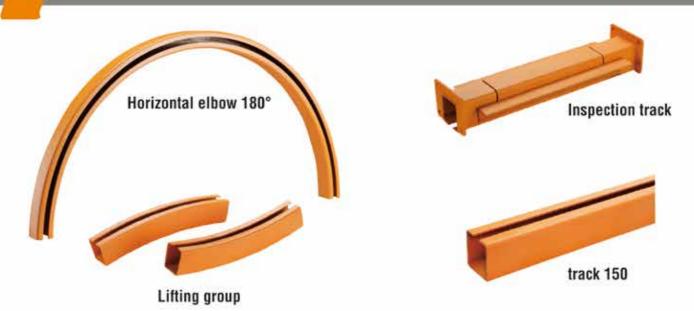
Track



Control Unit



HICOLO Conveyor System And Accessories



Spreader (custom design available)











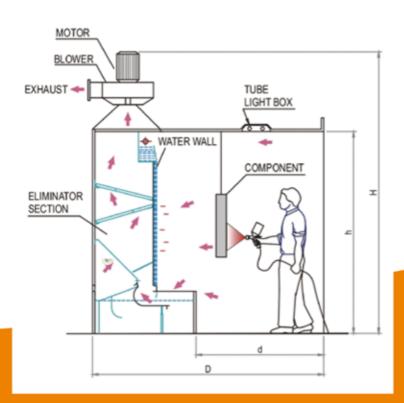


Manual oil cup



HICOLO Liquid Painting Booths

Our product range includes a wide range of dry type liquid painting booth, liquid spray paint booth, electrostatic liquid spray paint booth and water washed type liquid painting booth.







- Efficient airborne particulate removal
- High-volume capture efficiency
- Water wash scrubber with enhanced impingement technology
- Proven Designs

Model	COLO-WPT1500
Width for Water Curtain Plate(mm)	1500
Fan Motor Power (KW)	0.75
Water Pump Power (KW)	0.55
Air Flow (m³/h)	8000
External size (L*W*H mm)	1700*1800*2300
Weight (kgs)	500

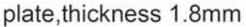
HICOLO Liquid Painting Booths

Liquid painting booth for wheels painting- 2 sets

Double rotating turntable

With filter collection

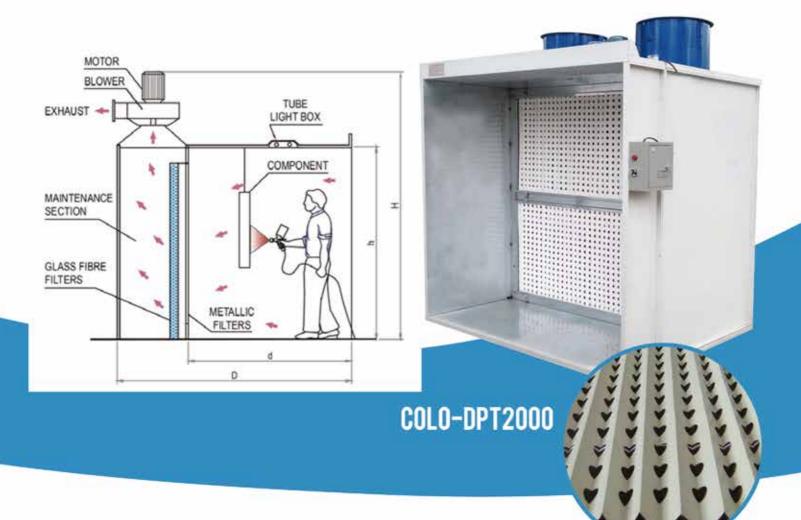
Frame size: L2000*W1500*H2000(mm)-304 stainless steel







Liquid Painting Booths





- Over-sprayed paint particulate be adsorbed by the filter through air blower.
- High-volume capture efficiency.
- Without water and chemical, good for environment.
- Easy maintenance.
- Ideal for all of paint applications.

Model	COLO-DPT2000
Width (mm)	2000
Fan Motor (KW)	1.5
Fan Motor Air Flow (m³/h)	22000
External size (L*W*H mm)	2200*1500*2300
Weight (kgs)	480



COLO-Electrostatic Liquid Spray Gun

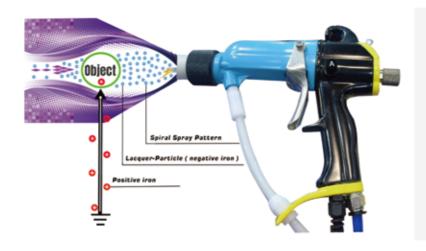


Power supply voltage	AC220 (50-60HZ)
Output voltage	12-24V
Protection power failure	30µA
Controller size	250*200*150
Electrostatic display	LED digital display
Air pressure	0.6-0.8MPa
Maximum output current	60µA
Controller weight	17KG
Electrostatic adjustment	stepless adjustment



COLO-L800

Brief Introduction Of The Function



In this system, paint can be saved up to 35%. The film thickness is uniform. Nozzle can be selected according to the product you need to be painted, there are two versions of nozzle available. One is flat spray nozzle suitable for flat or big work-piece and the other one is round spray nozzle for tubular or small work-piece.



COLO-Electrostatic Liquid Spray Gun



Application-Industry





HICOLO COLO Electrostatic Liquid Spray Gun



Different nozzles (Option)



COLO-3311

Material: Stainless Steel;

spray width (7mm to 25mm);

Feature: paint output softer





COLO-3313

Material: High-density

aluminum alloy;

pray width (4mm to 15mm)

Feature: paint output faster





Industry Application

Transportation







Aluminum profile







Storage Rack







Other











CONTACT US

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